

# KWICK BOND SB 60

Cold Applied Bituminous Adhesive

## DESCRIPTION

KWICK BOND SB60 is a premium, waterproof adhesive of heavy brushing consistency made from selected modified bitumen, formulated for bonding layers of bitumen coated base sheets and plies in built-up on modified roofing systems.



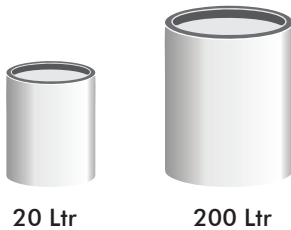
Product Data Sheet

## PRODUCT BENEFITS

- Eliminates the need for kettles and torches.
- Eliminates the possibility of damaging bitumen from overheating.
- Excellent adhesive strength on to the bitumen and bituminous surface and bituminous membrane.
- Minimizes the risk of wrinkles, blisters and other problems.
- Safe to use - Eliminates potential burn and fire hazards of hot bitumen.
- Stronger bond - Greater cohesive strength for a reliable roof.

## PRODUCT FEATURES

### AVAILABLE PACKS



20 Ltr

200 Ltr

Available in 20 Ltr Pails and 200 Ltr Drum.

### RECOMMENDED USAGE



## TECHNICAL DATA

SPECIFICATION	
Property	Value
Density	>0.90 Kg. / Ltr.
Non-Volatile Matter	>60 % by Weight
Flash Point	>40°C
Color	Black
Consistency Drying time	Heavy Brush / Trowel Touch Dry: > 30 minutes
Density	>0.90 Kg. / Ltr.

## DIRECTION TO USE

## METHOD OF APPLICATION

## SURFACE PREPARATION

- The surface should be sound and dry, thoroughly cleaned to remove loose dust, rust, laitance, oil and other contaminants.
- Severely weathered, bitumen surfaces or highly absorbent surfaces should be primed with oil-based bitumen primer **KWICK PRIMER SB50** and allowed to touch dry before applying **KWICK BOND SB60**.
- All damaged seams, flashings, blisters, cracks etc., should be first repaired before applying **KWICK BOND SB60**.

## APPLICATION INSTRUCTIONS

- Stir the contents of the container thoroughly before use.
- **KWICK BOND SB60** should be applied, when surface temperature lies between 5°C to 50°C. Never apply **KWICK BOND SB60** on wet / damp surface or when it is raining. Do not use over or under solvent sensitive insulation, TPO, EPDM or PVC sheet roofing or shingles.
- Apply **KWICK BOND SB60** evenly and uniformly wetting and covering the entire surface at recommended rate.
- Allow few minutes of open time after application to permit some solvent evaporation.
- Place roofing within 10 minutes of application of **KWICK BOND SB60** and apply uniform pressure from top for complete contact and bonding.
- Ensure, all side and end laps have sufficient amount of adhesive applied, so that a bead is visible at all lap edges.
- Remove excess material from exposed surfaces.
- When used in double layer roofing installation, second layer of roofing is installed after ensuring the complete hardening of **KWICK BOND SB60** underneath the first layer of roofing.
- Drying time for between-layer application is approximately 48 hours in warm, dry weather condition.

## STORAGE AND SHELF LIFE

- **KWICK BOND SB60** must be stored above 5°C. Store under the shed & protect from extremes of temperature.
- Keep container close when not in use.
- Shelf life is 12 months when stored as above and in Original Sealed Container.  
Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging.

## COVERAGE

- 2 – 2.50 sq. mtr/ kg., for bonding Bitumen sheets on concrete/bitumen surface.

## SAFETY

- As with all chemical products, care should be taken during use and storage of **KWICK BOND SB60** to avoid contact with eyes, mouth, skin and foodstuffs until product fully cured or dried.
- Treat splashes to eyes and skin immediately. If accidentally ingested, seek immediate medical attention.
- Keep away from children, animals and direct sources of high temperatures, naked flame and sparks.
- Reseal containers after use.
- Do not reuse containers for storage of consumable item.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of **KWICKIX** products, are given in good faith based on **KWICKIX**'s current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with **KWICKIX**'s recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. **KWICKIX** reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

**CALL ON +91 72 7860 7860 TO SPEAK TO OUR SOLUTION EXPERTS**

**KWICKFIX INDUSTRIES PVT. LTD.**

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Disclaimers: The information given in this product data sheet is based on laboratory tests and experience which we believe to be correct. Properties quoted are typical and do not therefore constitute a specification. In view of the wide range and variability of substrates, we would advise that our product should be tested by the user to establish suitability for its intended application. E & OE

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